

MATERIAL SPECIFICATION

**Arconic-Köfém Mill
Products Hungary Llc.**

I.D. No:
O-SPEC-63-EURAZN100ING

Date: 2003.05.29.

Modification: 8/24.04.2020

ZINC 99,8% SPECIFICATION



Prepared by: Berki Csaba
Checked by: Szalai Viktor

Approved by: Szántó Róbert

1. **Item:** EURAZN100ING

2. **Chemical composition:**

	%MIN.
Zn	99.8

Other elements	%MAX.
Total Non-Zn	0.2

3. **Form / size:**

Ingot form, 1 ingot weighs 24 +/- 1 Kgs.

Dimension of the bundle:

- Width: max 500 mm
- Length: max 900 mm
- Height: max 650 mm

4. **Packaging and delivery:**

Ingots to be placed in rows on top of each other, covered by shrink foil. Ingots to be stacked by steel or iron stripes to avoid the lot falling apart. Shrink foil as covering material must be applied with each lot and stripes to be placed under the shrink foil.

Ingots to be placed onto Zinc pallets, lots weighing maximum 1 MT, suitable for moving by forklift truck by all the 4 sides. The chemical composition of Zn metal pallet must be the same as of the ingots. Size and form of Zn pallets should be designed to enable the pallets to be moved by fork lift trucks by all the four sides, allowing a height of minimum 100 mm for the truck's fork at the bottom of the pallets.


Pallets to be delivered by normal tilt trailer, which can be unloaded from the side.

5. **Marking:**

Pallets should be marked by 2 sides. Marking should include the data as follow:

- Name of product
- Gross and net weight
- Name of producer
- Pallet's serial number

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6. Accompanying documents:

Each delivery should be supplied by:

- Producer's certificate of analysis per each charge
- Safety Data Sheet: only with first delivery and in case of a new or renewed SDS
- Shipping document
- Packing list
- ISO 9001 certificate (only with first delivery and in case of a new or renewed qualification)
- One of the documents must contain:
 - Item name
 - Origin of the material
 - Specification I.D. No. and the modification date
 - Purchase order number
 - Name of the producer

7. Other informations:

ARCONIC-KÖFÉM MILL PRODUCTS HUNGARY Llc. Casthouse maintains a quality management system as per AS9100D aerospace requirements.

Section 8.4.3. of AS9100D Standard requires you, suppliers of Arconic-Kofem Mill Products Hungary Llc. to meet certain notification/information requirements, with special attention to the following:

- Obligation to provide information if you become aware of a deviation that occurred in your process earlier and could adversely affect the product quality or production processes of Arconic-Kofem Mill Products Hungary Llc.
- Should you be forced to deliver product deviating from the product specification then a deviation permit shall be obtained from Arconic-Kofem Mill Products Hungary Llc. prior to the receipt of the shipment
- Arconic-Kofem Mill Products Hungary Llc. shall be notified on changes of the manufacture process or product quality, relocation of the production to another manufacturing plant.

Arconic-Köfém Mill Products Hungary Llc. requires from its suppliers/vendors that Arconic-Kofem Mill Products Hungary Llc. representatives and its customers will have the right to perform process audit or regulatory authority audit in the supplier's/vendor's plant or at the place of manufacturing at all reasonable times, upon advance notice. The supplier shall ensure the access to manufacturing areas and relevant records/documents for the purpose of the audit.

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Revision	Reason for Change	Changed Page(s)	Date of Change
7	Company name change. Chapter: 3. dimension of the bundle 4. updated packaging method 5. pallets marking on two sides 6. Added to Accompanying documents: Purchase order number and name of the producer. SDS requirement 7. AS9100D	1 and 2	11/03/2019
8	Company name change	1 and 2	24/04/2020